



Dart Aerospace Ltd.
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D2282-043
Job Sheet 211432



Part No: D2282-043

Job Qty: 15 pcs

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/20

Job Tracking No:

Due Date: 7/22/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	15 pcs	7/22/20	7/22/20	0.00	6.17	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV Oct 5/20
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
120	QC 9	15 pcs	7/22/20	7/22/20	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		DAS 50 10-1-20
							QC 9 - 9		9-89
160	Packaging 3-1 - Stock - B4B	15 pcs	7/22/20	7/22/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DAS 28 9-89
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		



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Container No: S304758



Part: D2282-043

Job No: 211432

Serial No/Batch: S304758

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/05/20

Plex 7/16/20 11:23 AM dart.lacelle.linda

				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
170 QC 21 - SA	15 pcs	7/22/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	OCT 8 2020 8:59

Part Op **100** - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: M139023) 1-Weld as per D2282-043 Saddle Assembly
 Descriptions: A/RER316L SS Filling Rod M139023 Dwg Rev: _____ Grind weld with rough pad and brown pad, take all
 welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART***
120 - QC9 (QC9- Inspect visual per QSI004- Fusion Welds)
160 - Packaging3 (Identify as per dwg & Stock Location: _____) LOCATION : GA
170 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	15 pcs (1 ea)	100-Large Fab - Welded Assy-1	
D2282-7	Tube	30 pcs (2 ea)	100-Large Fab - Welded Assy-1	

5302444
5302366 / 5246773
 x16 x14

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2281	15	15	0
	D2282-7	30	59	0

Part Specifications	
Specifications could not be found.	